

	TEMPERATURE (°C)	TIME (SECOND)	HEATING MODE
1	150	20	RUMP
2	250	10	RUMP
3	1000	10	RUMP
4	1000	10	STEP
5	2300	2	STEP
6	2500	2	STEP

Fig. 5
(PRIOR ART)

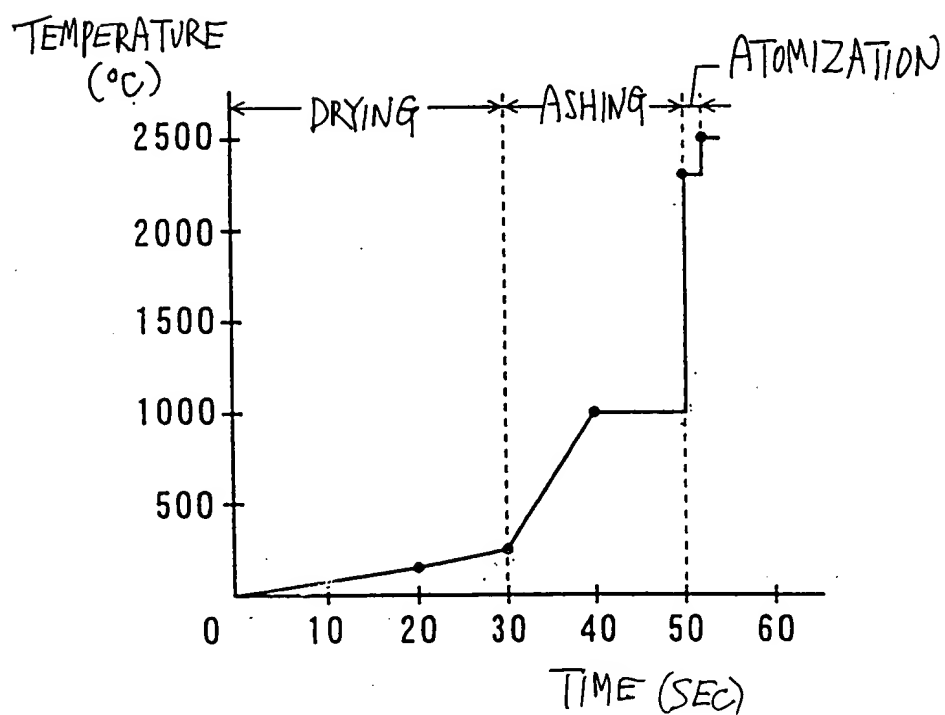


Fig-6
(PRIOR ART)